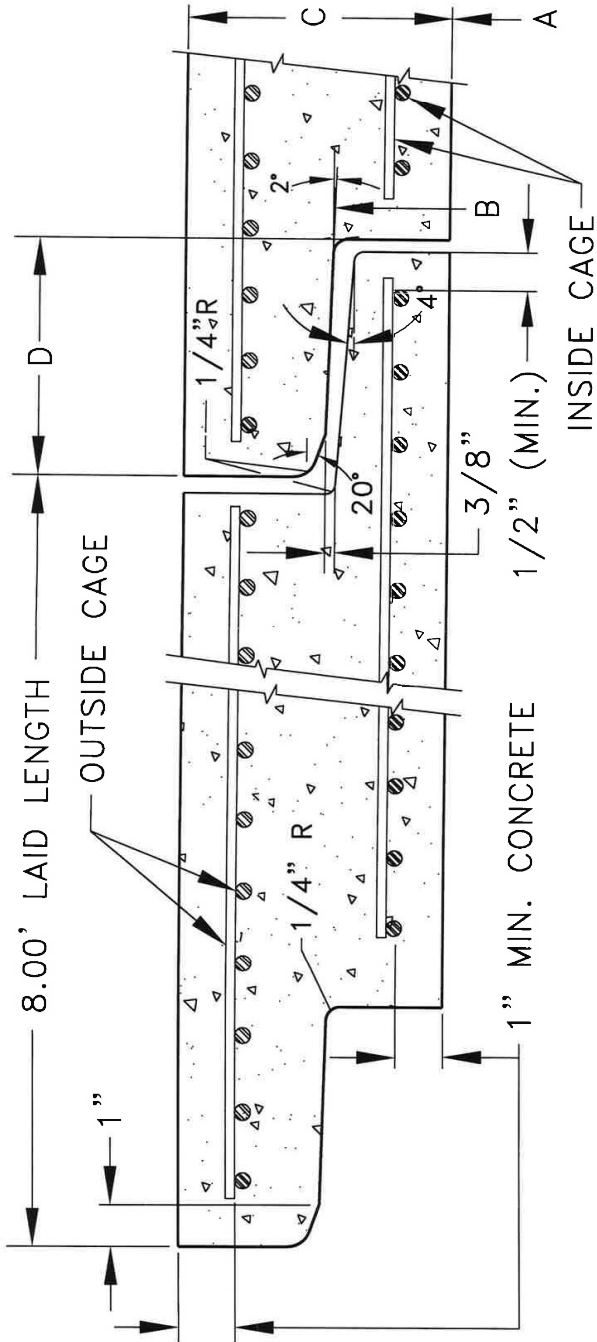


NO.	DATE	REVISION DESCRIPTION	DR.	CK.



54", 60", 66", 72", & 78" CLASS 3, 4, & 5

A	INSIDE DIAMETER	IN.	54	60	66	72	78
B	JOINT DIAMETER	IN.	58.71	65.21	71.38	77.88	84.38
C	WALL "t"	IN.	5.50	6	6.50	7	7.50
D	JOINT DEPTH	IN.	5	5	5	5	5
	WEIGHT PER FOOT	LBS.	1110	1342	1604	1882	2194
		IN. ²					
A.S.T.M. C-76	CLASS III	INSIDE	0.29	0.34	0.41	0.49	0.57
	OUTSIDE	0.17	0.20	0.25	0.29	0.34	
MINIMUM STEEL	CLASS IV	INSIDE	0.50	0.59	0.69	0.79	
	OUTSIDE	0.30	0.35	0.41	0.47		
REINFOR.	CLASS V	INSIDE	0.82	0.98			
	OUTSIDE	L.F.	0.49	0.59			

- 1) ALL PIPE ARE ASTM C-76, WALL 'B'.
- 2) METHOD OF MANUFACTURE: PACKERHEAD HYDROTILE MACHINE.

VIANINI PIPE, INC.

TITLE: 54"-78" V-8
SLIP-JOINT REINFORCED CONCRETE PIPE

DATE: 12/5/2019
DRAWN BY: RML
APPROVED BY: RL
DRAWING NO: SLIP-JT-1