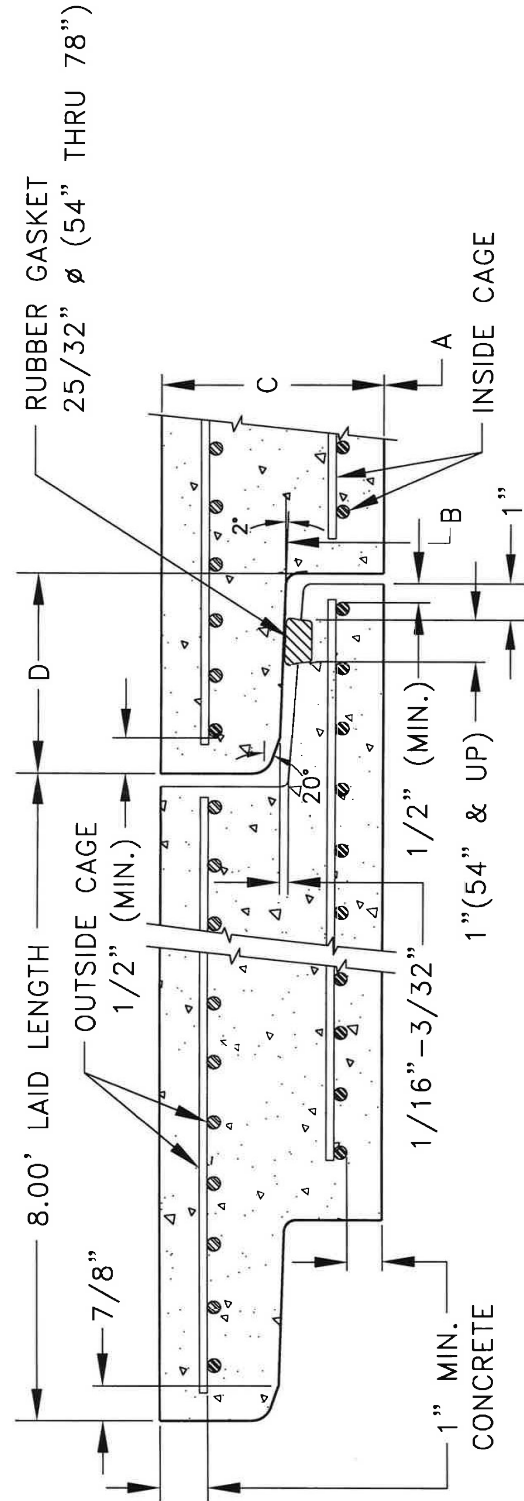


NO.	DATE	REVISION DESCRIPTION	DR.	CK.



54", 60", 66", 72", & 78" CLASS 3, 4, & 5

A	INSIDE DIAMETER	54	60	66	72	78
	B	JOINT DIAMETER	58.71	65.21	71.38	77.88
C	WALL 'T'	5.50	6	6.50	7	7.50
D	JOINT DEPTH	5	5	5	5	5
	WEIGHT PER FOOT	1110	1342	1604	1882	2194
		IN. <sup>2</sup>				
A.S.T.M. C-76	CLASS III	0.29	0.34	0.41	0.49	0.57
	CLASS IV	0.17	0.20	0.25	0.29	0.34
MINIMUM STEEL REINFOR.	CLASS V	0.50	0.59	0.69	0.79	
		0.30	0.35	0.41	0.47	
		0.82	0.98			
		0.49	0.59			
		L.F.				

NOTES:

- 1) "O"-RING JOINT CONFORMS TO ASTM C-443.
- 2) ALL PIPE ARE ASTM C-76, WALL 'B'.
- 3) METHOD OF MANUFACTURE: PACKERHEAD HYDROTILE MACHINE.

<b>VIANINI PIPE, INC.</b>	
TITLE:	54"-78" V-24
"O"-RING JOINT REINFORCED CONCRETE PIPE	
DATE:	DEC. 4, 2019
DRAWN BY:	RML
APPROVED BY:	RL
DRAWING NO.:	OR-JT-1